

*Canjar*

PRECISION  
TRIGGERS

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**American heavy barreled smallbore rifle fitted with special stock and CANJAR SET TRIGGER, PALM REST, and ADJUSTABLE BUTT PLATE for free rifle shooting.**

## **CANJAR PRECISION TRIGGERS** **for** **BOLT ACTION RIFLES**

CANJAR PRECISION TRIGGERS are made for most of the popular bolt action rifles in use today. The various models of CANJAR triggers shown in the following pages include set triggers, deluxe single stage triggers, and standard single stage triggers.

### **INSTALLATION**

Wherever possible, CANJAR triggers are designed for easy installation with a minimum of wood or metal cutting on the rifle. In several cases CANJAR triggers can be installed with absolutely no drilling or cutting of either wood or metal on the rifle. The description of the various models includes an outline of the work required to install each model.

### **MATERIALS**

In every case the materials used in the manufacture of CANJAR triggers are the best suited for the purpose. Trigger housings, triggers, sears, and trigger shoes are milled from solid steel to close tolerances. Sears, triggers, and other parts subject to wear are hardened, tempered, and precision ground to insure smooth, accurate, long life operation.

### **WORKMANSHIP**

The workmanship on all CANJAR triggers is the same high quality as that found only on the best grade target rifles. All exposed parts and surfaces are polished and blued to match the finish on the barrel and action of the finest custom rifles.

### **GUARANTEE**

All CANJAR triggers carry the standard manufacturer's guarantee against defects in materials and workmanship for a period of 90 days. Any trigger returned within this period will be repaired and adjusted free of charge except for a flat fee of 50c for each trigger returned to cover the cost of postage and handling. Should it be necessary to replace parts damaged by the customer a charge will, of course, be made for these parts.

The manufacturer reserves the right to make changes in designs and prices without notice.

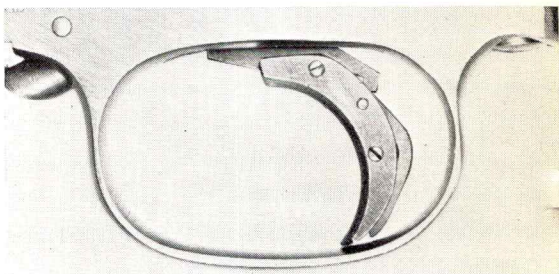
## **THE CANJAR SET TRIGGER**

### **DESIGN**

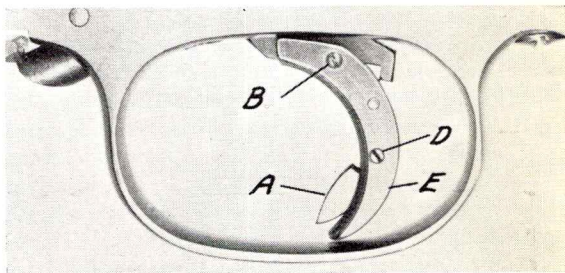
The CANJAR SET TRIGGER was designed to provide most of the popular bolt action rifles in use today with an excellent set trigger that was instantly available for use, and which at the same time in no way altered the regular single stage trigger pull on these rifles. In the case of the Springfield, Enfield, and Mauser rifles the CANJAR SET TRIGGER mechanism also provides an adjustable single stage trigger pull that is very short and crisp, and which is free from military take-up, slack, slap, creep, or backlash. These features make the CANJAR SET TRIGGER very popular with varmint, bench rest, free rifle, and game shooters.

The CANJAR type set trigger has a particular appeal to the person who uses the same rifle for big game hunting and varmint or target shooting.

### **OPERATION**



**Fig. 1**



**Fig. 2**



Figure 1 shows the CANJAR SET TRIGGER in the normal or unset position, and figure 2 shows it in the set position. To use the CANJAR SET TRIGGER as a single stage or plain trigger it is pulled in the usual manner without being set. To set the CANJAR SET TRIGGER the trigger shoe (E, Fig. 2) is pushed forward until the small set trigger (A, Fig. 2) comes forward out of the face of the trigger shoe and latches the trigger shoe in the forward position. Touching the set trigger (A, Fig. 2) will then discharge the rifle. The sensitivity of the set trigger can easily be adjusted by means of a screw (D, Fig. 2) which is placed in a convenient position on the side of the trigger shoe.

The CANJAR SET TRIGGER is operated in the manner of a single set trigger; however, the actual linkage is equivalent to that of a two lever double set trigger.

### STOCK FIT NOT AFFECTED

In as much as the CANJAR SET TRIGGER in the normal or unset position (Fig. 1) is in the same position as the original factory trigger the fit of the rifle stock is not changed when this mechanism is used as a single stage or plain trigger. In the set position the reach to the front of the set trigger (A, Fig. 2) is increased only  $\frac{1}{4}$  inch.

In the normal position the CANJAR SET TRIGGER presents a  $\frac{1}{2}$  inch wide face to the trigger finger. This face is curved and finely grooved for a comfortable non-slip grip.

### ADAPTABLE TO N. R. A. MATCHES

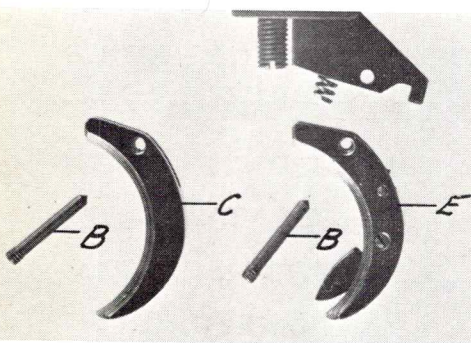
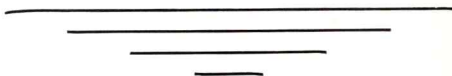


Fig. 3

When it is desired to use a rifle equipped with a CANJAR SET TRIGGER in a National Rifle Association or other match in which a three pound trigger pull is

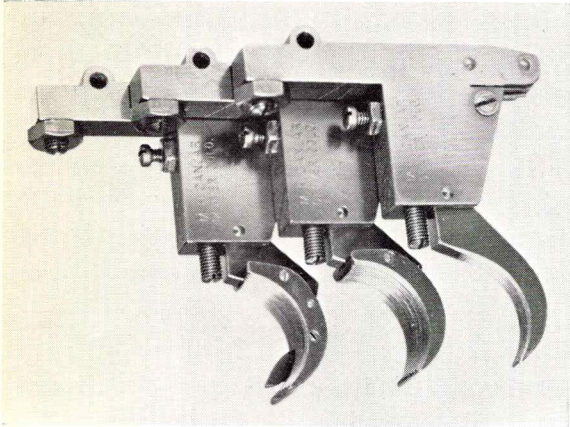
required the set trigger mechanism can easily be replaced with an extra plain trigger shoe. By removing one screw (B, Fig. 3) the set trigger shoe (E, Fig. 3) can be removed and replaced by a plain trigger shoe (C, Fig. 3). This change is made without taking the action out of stock.

These extra plain trigger shoes are listed with the various models of CANJAR SET TRIGGERS.



**CANJAR  
TRIGGERS  
PALM RESTS  
AND  
ADJUSTABLE BUTT  
PLATES  
ARE BEING USED  
BY LEADING SHOOTERS  
IN ALL PARTS OF THE  
UNITED STATES AND  
SEVERAL FOREIGN  
COUNTRIES.**

**CANJAR PRECISION TRIGGERS**  
**for the**  
**SPRINGFIELD, ENFIELD, MAUSER,**  
**WINCHESTER 70,**  
**and**  
**REMINGTON 30 AND 720 RIFLES**



**Fig. 4**

The CANJAR PRECISION TRIGGERS for the above mentioned rifles are designed to replace the entire factory trigger mechanism of these rifles. These are top quality triggers that provide a very short, clean, crisp single stage trigger pull that is free from military take-up, creep, slap, slack, or back-lash.

CANJAR PRECISION TRIGGERS are completely adjustable for weight of pull, sear engagement, and trigger stop. The weight of pull can be adjusted from about two to five pounds. For big game hunting and rapid fire shooting it is recommended that a pull of not less than three and one half pounds be used.

CANJAR PRECISION TRIGGERS are milled from solid steel to close tolerances. No aluminum, brass, die castings, or other soft metals are used. All sears, triggers, and other wearing parts are hardened, tempered, and precision ground to insure smooth accurate long life operation.

CANJAR PRECISION TRIGGERS for the above mentioned rifles are made in Standard, DeLuxe, and Set Trigger models. As can be seen from Figure 4, The upper or single stage trigger features of these three

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models is the same. The difference is in the lower end of the trigger mechanism. The Standard model has a grooved trigger which is 3/16 inch wide. The DeLuxe model has a 1/2 inch wide grooved trigger shoe. The Set Trigger model has the CANJAR SET TRIGGER shoe for either single stage or set trigger type of trigger pull.

CANJAR PRECISION TRIGGERS can be easily installed by anyone handy with tools, and who understands the operation and adjustment of firearms. In most cases these triggers will fit into the factory inletted stock with very little additional wood cutting. The only metal cutting required on some models is to file out the slot in the trigger guard to clear the weight of pull adjusting screw. No alterations whatever are required on the action. Complete installation instructions are included with each trigger.

**NOTE:** All CANJAR PRECISION TRIGGERS are made with the sear in the same position as that of the factory trigger mechanism; therefore, speedlock firing pins which are designed to work with a shortened sear will not work with CANJAR triggers unless these firing pins are re-worked. This work is best done by a competent gunsmith.

CANJAR PRECISION TRIGGERS are made in the following models to fit most bolt action high power rifles:

### CANJAR STANDARD PRECISION TRIGGERS

Model 03-3 for Springfield rifle.

Model 17-3 for Enfield and Remington 30 & 720 rifles.

Model M-3 for Mauser '98, Magnum, and F.N. actions.

Model 70-4 for Winchester Model 70 rifle.

Price of standard models.....See price list.

### CANJAR DELUXE PRECISION TRIGGERS

Model 03-2 for Springfield rifle.

Model 17-2 for Enfield and Remington 30 & 720 rifles.

Model M-2 for Mauser '98, Magnum, and F.N. actions.

Model 70-3 for Winchester Model 70 rifle.

Price of DeLuxe models.....See price list.

### CANJAR PRECISION SET TRIGGERS

Model 03-1 for Springfield rifle.

Model 17-1 for Enfield and Remington 30 & 720 rifles.

Model M-1 for Mauser '98, Magnum, and F.N. actions.

Model 70-2 for Winchester Model 70 rifle.

Price of set trigger models.....See price list.

### EXTRA PLAIN TRIGGER SHOES

Extra plain grooved trigger shoe to convert any CANJAR PRECISION SET TRIGGER to a DELUXE single stage trigger that will meet all requirements of N.R.A. rules for matches in which the trigger pull must be three or more pounds. This conversion can be easily and quickly made by removing only one screw from the CANJAR SET TRIGGER. This change is made without taking action out of stock.

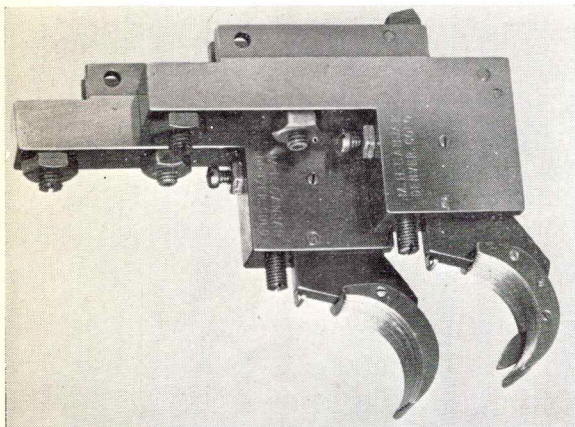
Price of extra plain trigger shoe.....See price list.

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**DENVER 16,**



**CANJAR MODEL 52-2 PRECISION  
TRIGGER  
for the  
WINCHESTER MODEL 52 RIFLE**



**Fig. 5**

The CANJAR MODEL 52-2 PRECISION TRIGGER, Fig. 5, is designed to replace the entire factory trigger mechanism of the Winchester Model 52 rifle. This is an extremely short movement trigger that is completely adjustable for weight of pull, sear engagement, and trigger stop. The trigger pull is free from take-up, creep, slap, and backlash. The weight of pull is adjustable from about 2 to 4½ pounds. The screw for adjusting the trigger pull is easily reached thru the slot in the trigger guard plate.

The CANJAR MODEL 52-2 PRECISION TRIGGER is milled from solid steel. No stampings or soft metal parts are used. The trigger, sear, and other wearing parts are hardened, tempered, and precision ground for smooth long life operation.

The CANJAR MODEL 52-2 PRECISION TRIGGER can be used on either the early speed-lock model of the Winchester 52 rifle, or the later improved type "B" models without any alterations whatever to the action. By welding up the firing pin or replacing it with a speed-lock firing pin this trigger will also work on the early slow lock models of the 52 rifle.

## M. H. CANJAR

The CANJAR MODEL 52-2 PRECISION TRIGGER can be easily installed by anyone handy with tools. Installing this mechanism requires no alterations to the action on speed-lock rifles. This mechanism will fit the factory inletted stock with little or no wood cutting, and the only metal work necessary is to widen the slot in the trigger guard plate to clear the trigger housing. Complete installation instructions are included with each trigger.

The CANJAR MODEL 52-2 PRECISION TRIGGER is available in the following three combinations:

Model 52-2 with regular grooved trigger shoe for use in N.R.A. or other matches in which the rules call for a trigger pull of not less than three pounds.

Price of Model 52-2 trigger.....See price list.

Model 52-2A with CANJAR SET TRIGGER shoe for use in free rifle, bench rest, and other matches in which there is no limit on weight of trigger pull.

Price of Model 52-2A trigger.....See price list.

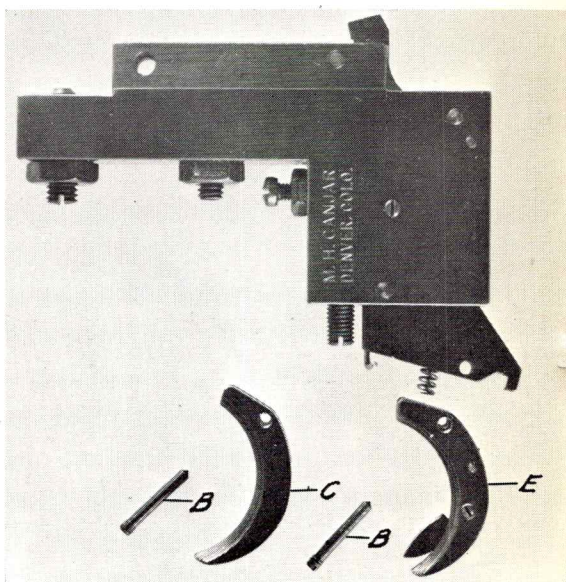


Fig. 6

Model 52-2B, Fig. 6, with both CANJAR SET TRIGGER and plain trigger shoes which are easily interchanged by removing only one screw. This change is made without taking action out of stock. With the plain trigger shoe installed this trigger is the same as Model 52-2 trigger, and meets all requirements of N.R.A. smallbore tournament rules regarding three pound trigger pulls.

Price of Model 52-2B trigger.....See price list.

## CANJAR SET TRIGGERS

for the

REMINGTON MODEL 37, 721, and 722

and

WINCHESTER MODEL 52 AND 70  
RIFLES

The CANJAR MODEL 37-1, 52-1, 70-1, and 721-1 SET TRIGGERS are designed to replace only the trigger proper in the Remington Model 37, 721, and 722, and Winchester Model 52 and 70 rifles. The Model 37-1 can be used only in Remington Model 37 rifles equipped with the "Miracle Trigger" mechanism, and the Model 52-1 can be used only in Winchester Model 52 rifles equipped with the speed-lock firing mechanism.

While providing all the above mentioned rifles with an excellent set trigger mechanism the CANJAR SET TRIGGER in no way alters the regular single stage trigger pull of these rifles. The set trigger mechanism of the CANJAR SET TRIGGER can easily and quickly be replaced with an extra plain grooved trigger shoe by removing only one screw. This change is made without taking the action from stock. The trigger will then meet all requirements of N.R.A. rules for matches in which the trigger pull must be three or more pounds.

The above models of the CANJAR SET TRIGGER can be easily installed by anyone who understands the operation and adjustment of the trigger mechanism on the rifle concerned. The installation of any of the above models of the CANJAR SET TRIGGER is accomplished without drilling or cutting of either wood or metal on the rifle. Complete installation instructions are included with each trigger.

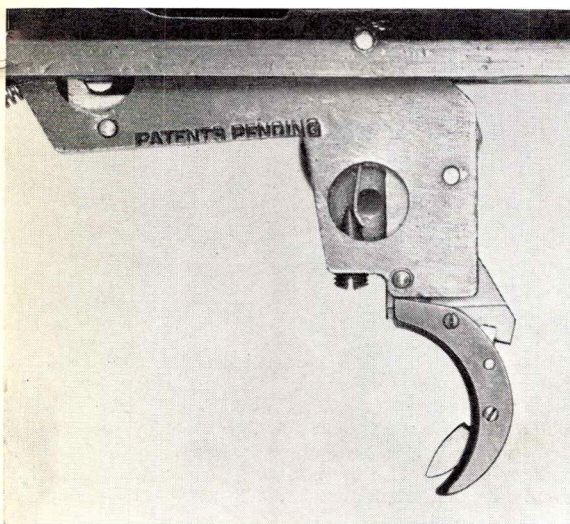
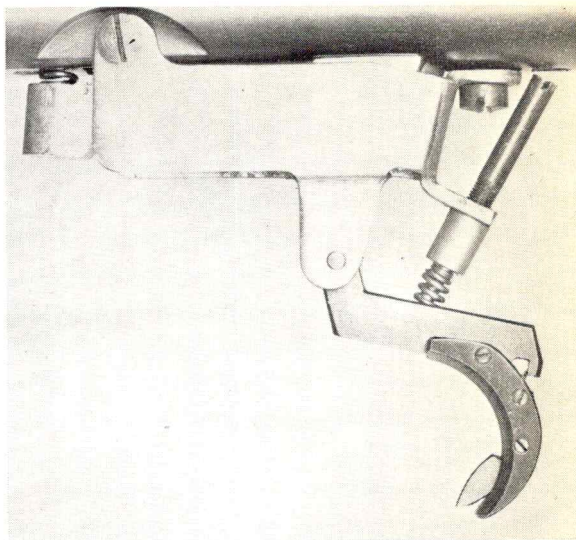


Fig. 7



**CANJAR MODEL 37-1 SET TRIGGER**, Figure 7, for the Remington Model 37 rifle equipped with the "Miracle Trigger."

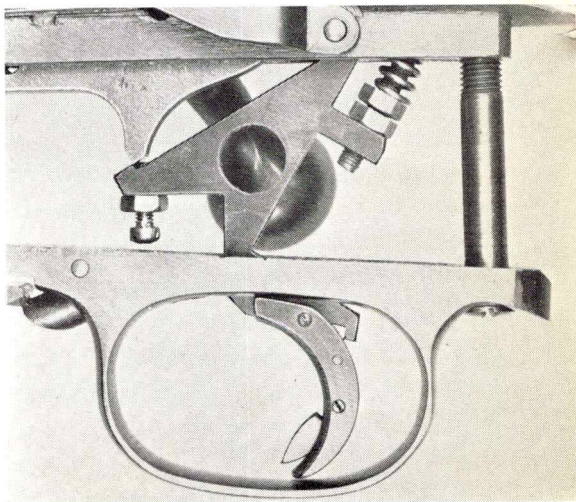
Price.....See price list.



**Fig. 8**

**CANJAR MODEL 52-1 SET TRIGGER**, Figure 8, for the Winchester Model 52 rifle equipped with either the early speed-lock or later type "B" action. Note, this trigger will not work on the old slow lock actions.

Price.....See price list.



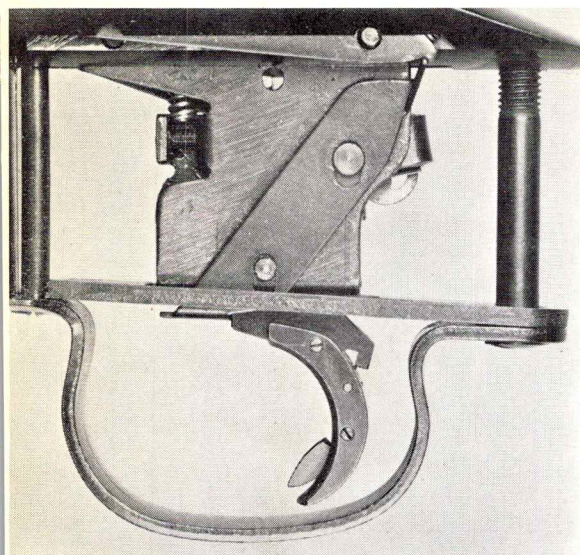
**Fig. 9**



**4476 Pennsylvania St.**

**CANJAR MODEL 70-1 SET TRIGGER**, Figure 9, for the Winchester Model 70 rifle.

Price.....See price list.



**Fig. 10**

**CANJAR MODEL 721-1 SET TRIGGER**, Figure 10, for the Remington Model 721 and 722 rifles.

Price.....See price list.

## **CANJAR**

**Adjustable Butt Plates**

**and**

**Palm Rests**

**AVAILABLE FOR MOST BOLT  
ACTION RIFLES**

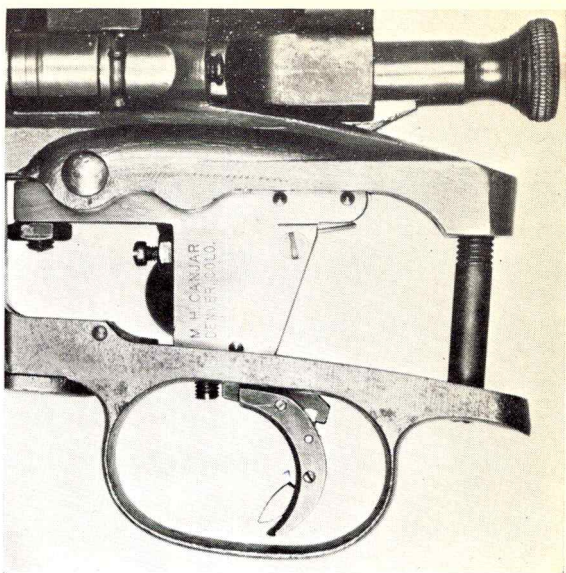
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**4476 PENNSYLVANIA ST.**

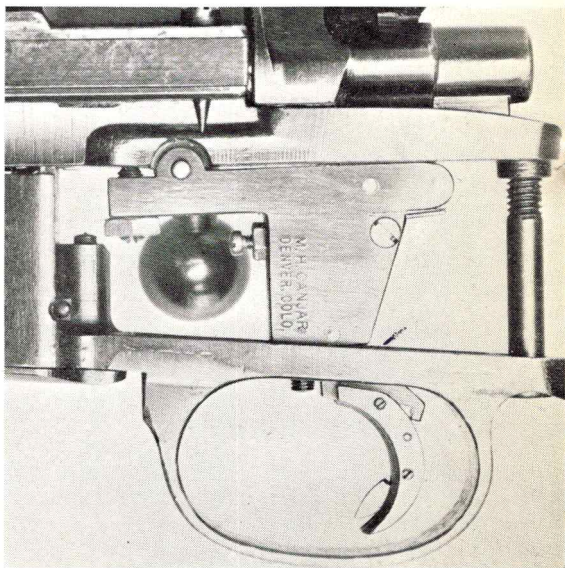
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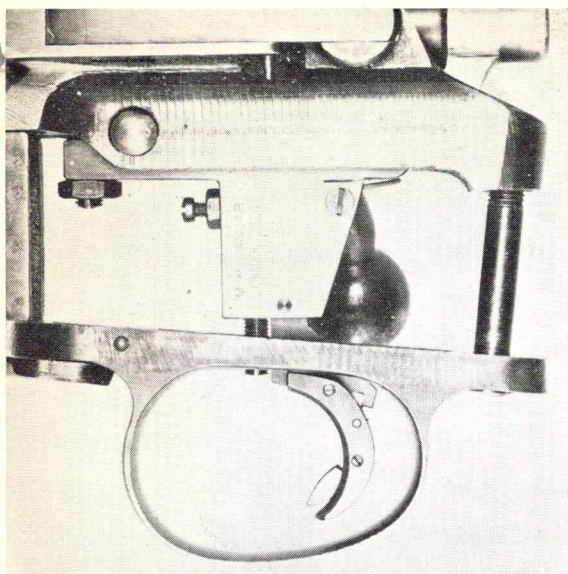
**FIG. 11**

**MODEL 03-1 SET TRIGGER ON SPRINGFIELD**



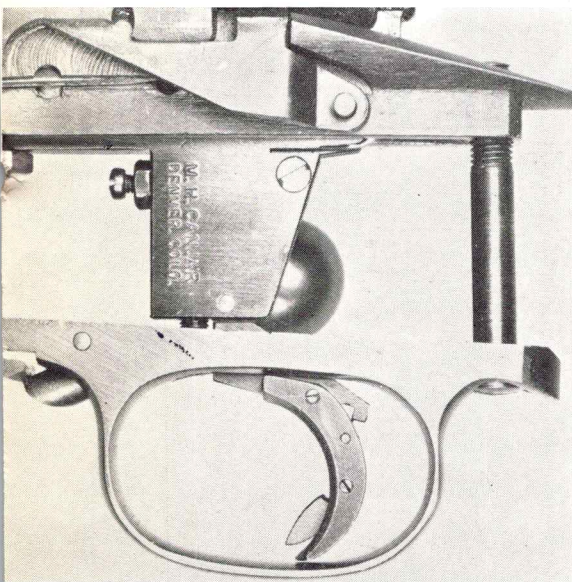
**FIG. 12**

**MODEL M-1 SET TRIGGER ON MAUSER**



**FIG. 13**

**MODEL 17-1 SET TRIGGER ON ENFIELD**



**FIG. 14**

**MODEL 70-2 SET TRIGGER ON WINCHESTER 70**



**CANJAR  
PRODUCTS**

**IMPROVE  
YOUR SCORE**

**in**

**SMALL BORE**

**BIG BORE**

**FREE RIFLE**

**BENCH REST**

**BIG GAME**

**and**

**VARMINT  
SHOOTING**